

# Work Order ID 109398

November-29-13 8:51:12 AM

**\*109398\***

Page 1

Item ID: D350-721-045

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Maintenance Step LH

Start Date: 11/21/13 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 11/21/13 Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals: Process Plan:                      Date:                      Tooling:                      Date:                     

Run Start **\*NR1\***

QC:                      Date:                      SPC (Y/N):                      Date:                     

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D350-721	Rev b
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100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Memo *M.L.*

0.00

DAS  
31  
9-89

13-12-4

(2)

Document Control

Photocopy bluefile and create labels per PPP D350-721-045 CHG001

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

2x

DAS  
28  
9-89

13-12-3

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

DAS  
31  
9-89

13-12-4

(2)

Quality Control



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Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00				2	2	13-12-4	
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-721-045								
	Identify and Stock								
	Location: <u>124</u>								
	REV. B								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

*[Signature]* / RM 13/12/05

RLB-12-04



# Picklist Print

November-29-13 8:51:12 AM

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Work Order ID: 109398  
 Parent Item: D350-721-045  
 Parent Item Name: Maintenance Step LH

Start Date: 11/21/13  
 Start Qty: 2.00  
 Required Date: 11/21/13  
 Required Qty: 2.00

Comments: IPP A 05.05.11New IssueKJ/JLM  
 IPP B 07.10.10 removed D3436-041 EC verified by DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<b>AN4-16A</b> Bolt		Purchased	No			110	Each	229.0000	4	8		DAS 28 9-89	13-12-3
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				FG		5							
				121541		5							
				ST357		108							
				124215		8							
				M127432		100							
				ST514		116							
				125427		69			8X				
				M126073		47							
<b>D3436-043</b> Step LH		Manufactured	No			110	Each	6.0000	1	2		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST203		4							
				95534		4							
				ST486		2							
				97535		2							
<b>MS20365-428</b> Nut		Purchased	No			110	Each	4.0000	4	8		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST333		4							
				120521		4							
<b>MS20365-428</b> Washer		Purchased	No			110	Each	795.0000	8	16		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST293		400							
				m123374		400							
				ST295		395							
				124859		395							

DAS  
31  
9-89

16X

8 13-12-4

## 6.0 PARTS LIST

Qty -011	Qty -041	Qty -043	Qty -045	Qty -046	PART NUMBER	DESCRIPTION
X					D350-721-011	BASKET CLAMP KIT
	X				D350-721-041	LIGHTWEIGHT HELI- UTILITY-BASKET™
		X			D350-721-043	LIGHTWEIGHT HELI-UTILITY-BASKET™, SHORT VERSION
			X		D350-721-045	MAINTENANCE STEP, LH
				X	D350-721-046	MAINTENANCE STEP, RH
	1				D3324-041	BASKET BASE ASSEMBLY
	1				D3325-041	BASKET LID ASSEMBLY
		1			D3326-041	BASKET BASE ASSEMBLY
		1			D3327-041	BASKET LID ASSEMBLY
	2	2			D2022-101	SPACER
3	3	3			D2230-1	LUG
4	4	4			D2230-3	CLAMP
	1	1			D2332-041	PROP ASSEMBLY
	1	1			D2530	HANDLE ASSEMBLY
	2	2			D2535	SPRING
	2	2			D2537	BUSHING
8	8	8			D2732-030	RUBBER CUSHION
	2	2			D2931	BUMPER
	1	1			D3338-1	LUG
	2	2			D3350-041	STRUT
	1	1			D3351-1	LABEL
			1	1	D3436-041	CLAMP
			1	1	D3436-043	LH STEP
				1	D3436-044	RH STEP
	2	2			AN3-16A	BOLT
	2	2			AN4-7A	BOLT
	2	2			AN4-12A	BOLT
	4	4			AN4-14A	BOLT
8	8	8			AN4-15A	BOLT
			14	4	AN4-16A	BOLT
	1	1			AN4-20A	BOLT
	1	1			AN4-22A	BOLT
	4	4			AN5-17A	BOLT
			18	8	AN960-416	WASHER
16	30	30			AN960JD416	WASHER
	2	2			AN960JD416L	WASHER
	4	4			AN960JD516	WASHER
	2	2			AN960JD8	WASHER
	4	4			AN970-4	WASHER
			4	4	MS20365-428	NUT (MS21044N4)
	2	2			MS20600AD4W3	RIVET
	2	2			MS21042L3	NUT (OR MS21042-3)
8	18	18			MS21042L4	NUT (OR MS21042-4)
	4	4			MS21042L5	NUT (OR MS21042-5)



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Draw Nbr

Revision Nbr

IIN-D350-721

Rev b

100

0.00

\*100\*

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Memo 

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Photocopy bluefile and create labels per PPP D350-721-045 CHG001

MCS 13-12-04

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2x DAS 28 13-12-3  
9-89

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